

Capacitive Level Detector For Plastic & Rubber Thermoplastic Polyester Housing Types CA, M30, M32, DC, Self-Teach

TRIPLESIELD™

CARLO GAVAZZI



- Designed for plastic and rubber applications
- For dry bulk material detection
- Featuring **TRIPLESIELD™** Sensor Protection
- Self-Teach of sensing distance or remotely by means of wire
- Withstands up to 120°C on the sensing surface
- Automatic detection of NPN or PNP load
- Selectable make or break switching by means of remote function
- Protection: Short-circuit, transients and reverse polarity
- Humidity compensation
- 5 years of warranty

Product Description

Capacitive level detector with specialized and optimized features for level detection in plastic and rubber applications. The sensor will adapt automatically to the application when power-on for the first time. The adjustment is easy to change by means of the

remote teach-in function. The sensor front can withstand temperatures up to 120°C. 3-wire DC output with selectable make (NO) or break (NC) switching. Grey polyester housing with 2 m PVC cable or M12 plug (Only M30).

Ordering Key

CA30CLN25BPM1

Capacitive proximity switch
Housing diameter (mm)
Housing material
Housing length
Detection principle
Rated operating dist. (mm)
Output type
Output configuration
Connection type

Type Selection

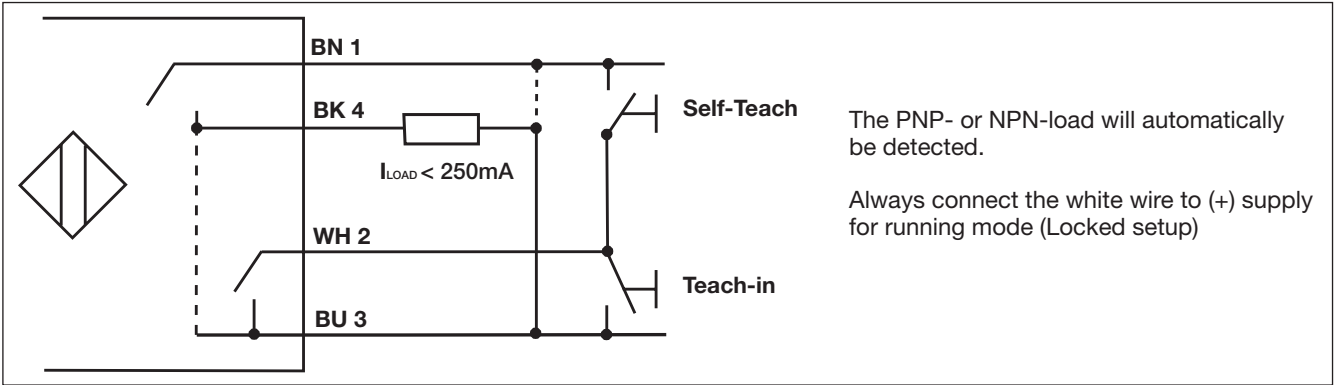
Housing diameter	Ordering no. Cable	Ordering no. Plug
M30 M32	CA30CLN25BP CA32CLN25BP	CA30CLN25BPM1

Specifications

Sensitivity	Adjustable (Self-Teach)	Environment	
Repeat accuracy (R)	≤ 5%	Degree of protection	IP 68
Hysteresis (H)	5 - 10%	Operating temperature	-20° to +85°C (-4° to +185°F)
Rated operational volt. (U_B)	10 to 40 VDC (ripple incl.)	Max. temperature on sensing face	120°C (248°F)
Ripple	≤ 10%	Storage temperature	-40° to +85°C (-40° to +185°F)
Rated operational current (I_B)	≤ 250 mA (continuous)	Housing material	
No-load supply current (I₀)	≤ 12 mA	Body	Grey, thermoplastic polyester
Voltage drop (U_d)	≤ 2.5 VDC @ max. load	Cable end	Polyester, softened
Protection	Short-circuit, reverse polarity, transients	Nuts	Black, PA12 Grilamid
TRIPLESIELD™ protection-EMC		Connection	
IEC 1000-4-2/EN 61000-4-2	30 kV	Cable	M30 M32
IEC 1000-4-3/EN 61000-4-3	> 15 V/m	Plug (M1)	
IEC 1000-4-4/EN 61000-4-4	4 kV	Cable for plug (M1)	
IEC 1000-4-6/EN 61000-4-6	> 10 V _{rms}	Weight	
Frequency of operating cycles (f)	5 Hz	Cable version - M30 / M32	150 g/230 g
Indication		Plug version - M 30	70 g
For output ON	LED, yellow	Approvals	UL, CSA
For calibration	LED, red	CE-marking	Yes



Wiring Diagram



Installation

First time calibration

Install and wire the sensor according to the above wiring diagram. Remember to connect the white wire, the 4th wire, to (+) supply
The very first time the sensor is powered up, the sensor will

automatically adapt to the surroundings and calculate an optimal sensitivity by itself – no matter what kind of plastic material to be detected.
As long as the white wire is connected to (+) supply, the sensor will be locked and be in running mode.

New	Action	Description of sensor setup
First time calibration	New sensor	Factory settings
	Install the sensor in the application	-
	Connect the sensor electrical. White wire to (+) supply	-
	Power ON	Self-Teach: Red LED blinking The sensor is now in running mode

Locked sensor set-up

No other adjustment is needed. As long as the white wire is connected to (+) supply, the set-up of the sensor is locked, and will not change during another power down/up.

Locked	Action	Description of sensor setup
	Sensor running	Last setup
	Power OFF	-
	Power ON (Startup delay 600ms)	No Self-Teach. The sensor is now in running mode

Re-calibration of the sensor

If needed, a new Self-Teach can be activated by disconnecting the white wire from (+) supply, and then connect it again to (+) supply.

You have now activated a new Self-Teach and the sensor will now re-calibrate and calculate a new sensitivity according to the application. Be sure that the application is empty – no object to detect.

Self-Teach	Action	Description of sensor setup
Force new Self-Teach	Disconnect white wire	-
	Connect white wire to (+) supply	Self-Teach: Red LED blinking The sensor is now in running mode
	Power OFF	-
	Power ON (Startup delay 600 ms)	The sensor is still in running mode

Every time the white wire is being disconnected from (+) supply, the Self-Teach function will be initiated and take place when connecting it again to (+) supply

Self-Teach	Action	Description of sensor setup
Force new Self-Teach	Power OFF	-
	Disconnect white wire	-
	Power ON (Startup delay 600 ms)	-
	Connect white wire to (+) supply	Self-Teach: Red LED blinking The sensor is now in running mode

Remote teach-in

It is possible to teach-in either background or object, like the CAXxCLL sensors with normal teach-in function.

Teach-in Background

Teach-in	Action	Description of sensor setup
Remote Teach-in background	Disconnect white wire	-
	Be sure that the application is empty Connect the white wire to (-) supply > 3 sec. Remove the wire during the next 3 seconds.	The red LED will flash once per second Remote teach-in of background
	Connect white wire to (+) supply	Self-Teach: Red LED blinking The sensor is now in running mode

Teach-in Object

Teach-in	Action	Description of sensor setup
Remote Teach-in object	Disconnect white wire	-
	Be sure that the application is with object. Connect the white wire to (-) supply > 6 sec. Remove the wire during the next 3 seconds.	The red LED will flash twice per second Remote teach-in of object
	Connect white wire to (+) supply	The sensor is now in running mode

Teach-in Background and Object

Teach-in	Action	Description of sensor setup
Remote Teach-in of background and object	Disconnect white wire	-
	Background: Be sure that the application is empty. Connect the white wire to (-) supply > 3 sec. Remove the wire during the next 3 seconds.	The red LED will flash once per second Remote teach-in of background
	Object: Be sure that the application is with object. Connect the white wire to (-) supply > 6 sec. Remove the wire during the next 3 seconds.	The red LED will flash twice per second Remote Teach-in of object
	Connect white wire to (+) supply	The sensor is now in running mode

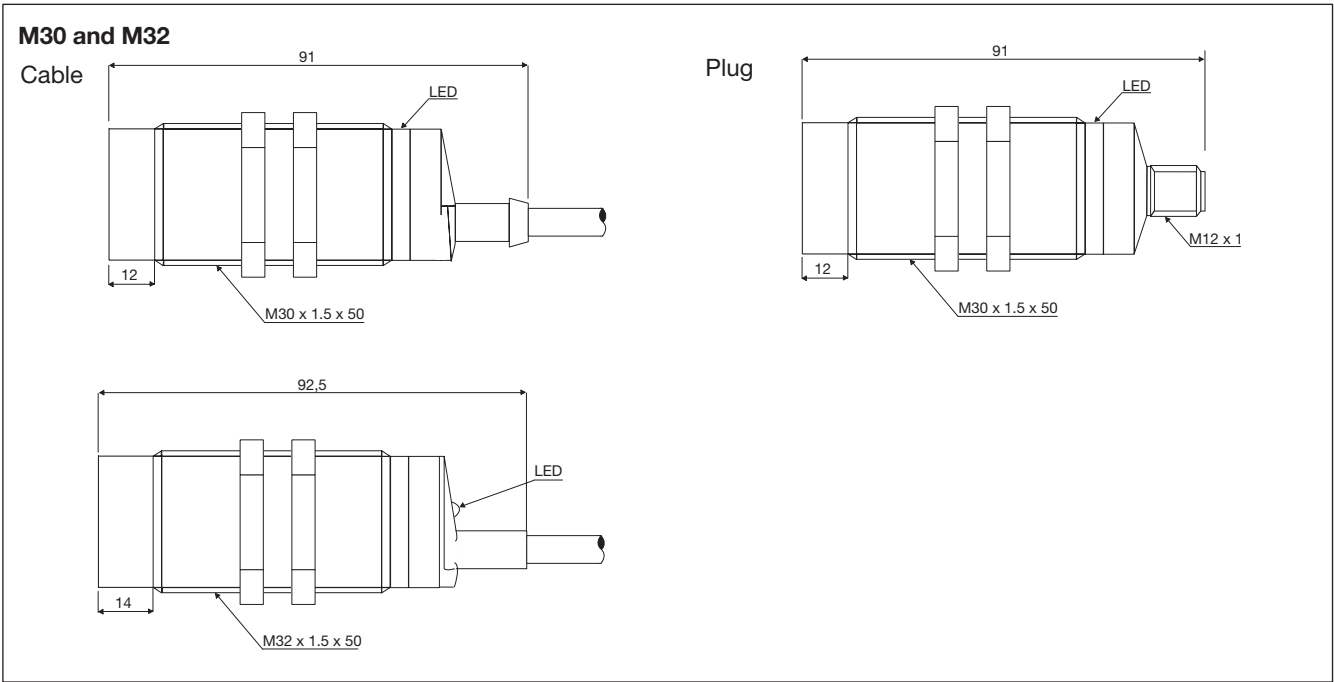
Toggle between normally open and normally closed

It is possible to toggle between normally open and normally closed by means of the teach-in function.

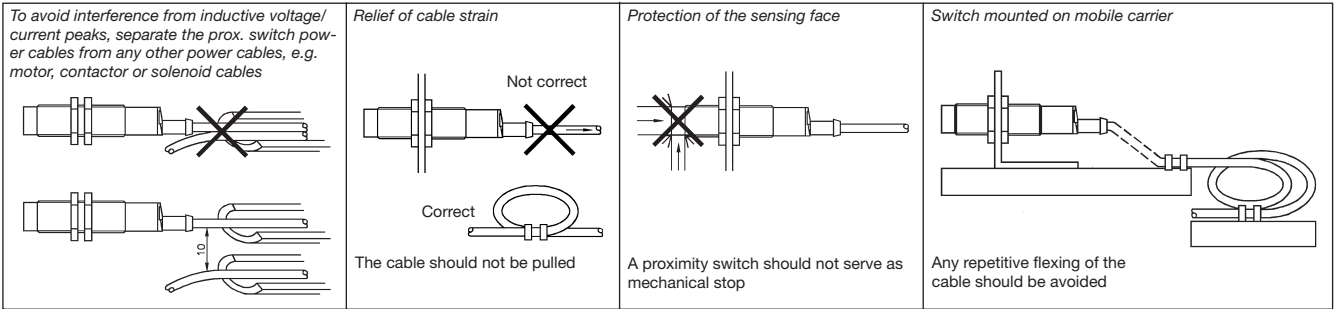
Teach-in	Action	Description of sensor setup
Normally open <> Normally closed	Disconnect white wire	-
	Connect the white wire to (-) supply > 9 sec. Remove the wire during the next 3 seconds.	The red LED will flash three times per second Toggle between NO and NC
	Connect white wire to (+) supply	The sensor is now in running mode



Dimensions



Installation Hints



Delivery Contents

- Capacitive switch: CA..CLN25BP..
- Manual
- **Packaging:** Cardboard box

Accessories

- Plugs CON.1A.. series.